



at
H O M E
with Pella

A COLLECTION OF WINDOWS AND DOORS



Beauty of wood.

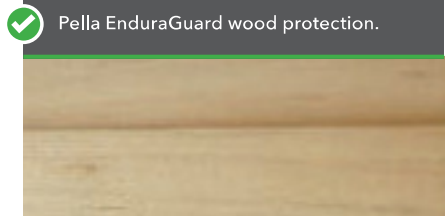
Choose Pella® wood products not only for their beauty, inside and out, but also for their low-maintenance features, energy efficiency and enhanced longevity.



From standard to custom and everything in between.

Create an authentic look or add character to your home with endless possibilities; design one-of-a-kind shapes, special sizes, grille patterns and more.

EnduraGuard® wood protection offers advanced protection against the effects of moisture, decay, stains from mold and mildew – as well as termite damage. This proven immersion-treatment method will help ensure Pella wood windows and patio doors look and perform beautifully for years.



Pella's casement window after 7 months of exposure to moisture.¹



Stain mold present after 7 months of field-testing a competitor's pressure-treated wood.¹



Interior stain shown in Early American, plus additional finishes to choose from. See page 36.

Factory-prefinished pine interiors.

Pella wood products can arrive factory-prefinished in your choice of eight beautiful stain colors, as well as White, Bright White or Linen White paint. You get a professional, high-quality finish – eliminating drips, runs and harmful odors.



The Pella Wood Collection allows your windows and patio doors to blend tastefully with other woods in your home.

EXTERIOR



Exterior cladding shown in Portobello. See all the color options on pages 36 - 37.

Virtually unlimited custom exterior colors.

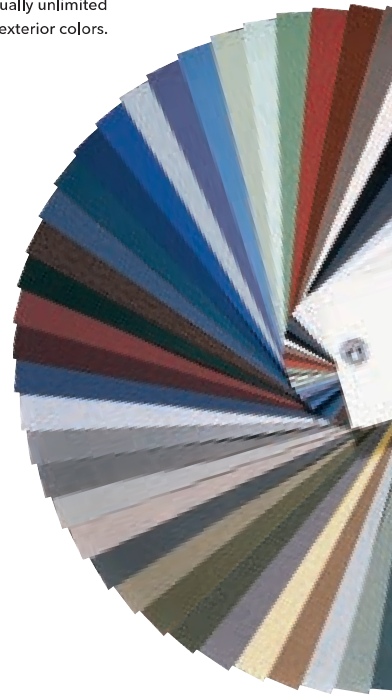
EnduraClad® low-maintenance exterior finish helps keep the exterior of your window or patio door protected from the elements and is fade-resistant. So your windows and patio doors will look great for years.



✓ Pella® aluminum-clad exterior.



✗ Old wood exterior.



AdvantagePlus® protection system helps Pella's doors stand up to the elements and stay looking great longer.



¹ For testing purposes, the seal between the bottom rail and the glass was compromised in both casement units tested.
² Available on a custom basis. For more information on wood type availability, contact your local Pella sales representative.

Beauty of wood.

Bring more style, versatility and energy efficiency into your home with Pella's wood windows and patio doors. Every detail of our collection – from the low-maintenance EnduraClad® exterior finish options to the interiors that can arrive prefinished in your choice of stain or paint colors – will make your home look and feel like it's truly one of a kind.



Pella® windows and patio doors offer the energy-efficient options that will meet or exceed ENERGY STAR® guidelines in all 50 states.¹



Pella ProLine 450 Series

**OUR MOST POPULAR
FEATURES START HERE.**

Quality that fits most any budget.

Pella wood craftsmanship is available at a competitive price.

Low-maintenance exteriors.

Pella's aluminum-clad exteriors include our EnduraClad finish, which resists fading and helps protect for years. Available on all wood windows and patio doors.

Stylish options.

Choose from our most requested styles, sizes, features and options to get the look you want.

Learn more about our wood product series:

CHOOSEPELLA.COM/WOOD



Designer Series[®]

EXCLUSIVE SNAP-IN BETWEEN-THE-GLASS BLINDS OR SHADES.

Make every day a little easier.

Spend less time cleaning blinds and shades because they're protected between panes of glass, which also helps reduce indoor allergens compared to room-side window treatments. And with the option of Pella[®] Insynctive™ technology, you can raise your blinds or shades with the touch of a button.

Make over rooms in minutes.

Snap-in between-the-glass blinds, shades and grilles come in a wide range of colors and styles – allowing you to instantly transform the look of your room.

Energy-efficient triple-pane glass is standard.

Pella[®] Designer Series windows with triple-pane glass are 53% - 74% more energy-efficient than single-pane windows.² They also reduce outside noise so you can relax with more peace and quiet.

Architect Series[®]

WINDOW-CRAFTING AT ITS FINEST.

Exquisitely detailed.

Choose from Mahogany, Alder, Douglas Fir, Pine, White Oak³, Cherry³, Red Oak³ or Maple³ wood interiors. Architect Series products feature distinctive, fine-furniture detailing that adds architectural interest to your home.

Custom-crafted views.

Virtually unlimited shapes, special sizes, grille patterns, exterior colors and more.

Enhanced energy efficiency.

Pella Architect Series windows with triple-pane glass are 52% - 78% more energy-efficient than single-pane windows.²

¹ Some Pella products may not meet ENERGY STAR[®] guidelines in Canada. For more information, contact your local Pella sales representative or go to energystar.gc.ca.

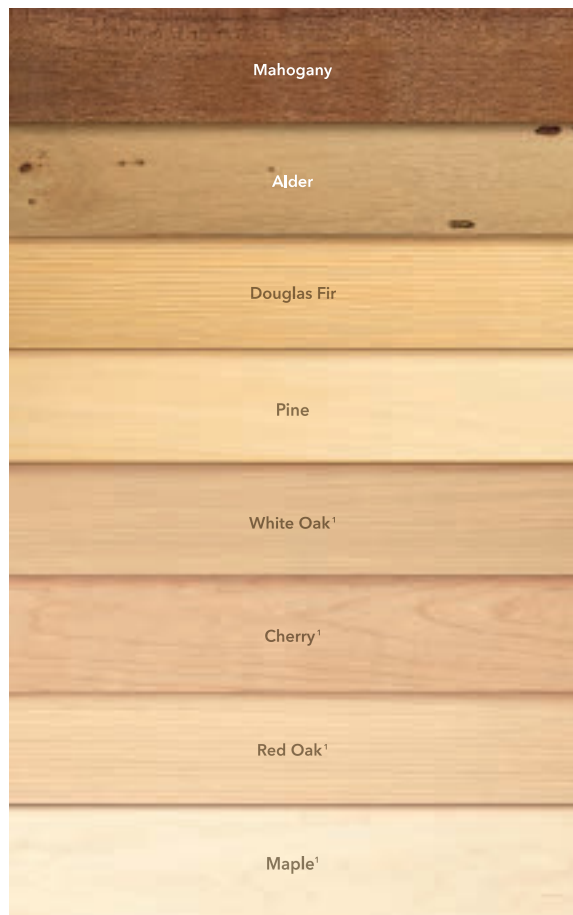
² Improved window energy efficiency calculated in a computer simulation using RESFEN 5.0 default parameters for a 2,000-square-foot existing single-story home when comparing a Pella Designer Series or Architect Series wood window with InsulShield[®] Advanced Low-E triple-pane glass with argon to a single-pane wood or vinyl window. For more details, see pella.com/methodology.

³ Available on a custom basis. For more information on wood type availability, contact your local Pella sales representative.

Beauty of wood.

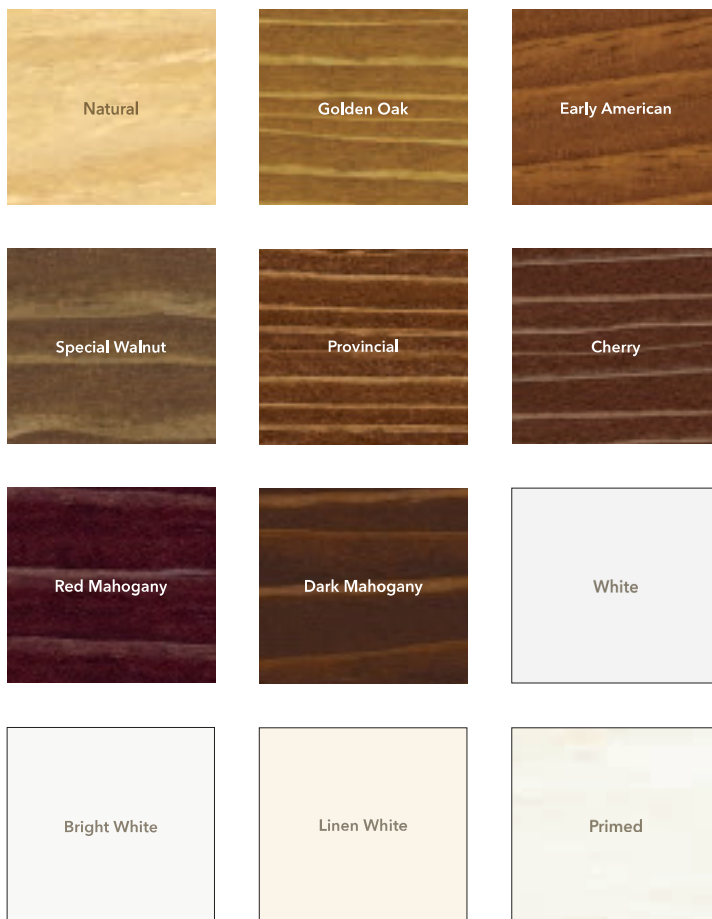
WOOD COLLECTION

Whichever you choose, your windows and patio doors will be naturally appealing and true to your home's architectural design.



PREFINISHED PINE INTERIORS

The interior of all Pella® pine windows and patio doors can arrive prefinished in your choice of eight stain colors to complement your home. Three prefinished paint colors or primed, ready-to-paint interiors are also available.



¹ Available on a custom basis. For more information on wood type availability, contact your local Pella sales representative.
² Grille patterns offered may vary per product. See specific product information for availability.
³ Only available with matching interior and exterior colors.
⁴ Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.
⁵ ⚠ WARNING: Screen will not stop child or pet from falling out of window. Keep child or pet away from open window.

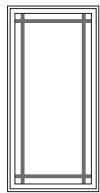
ALUMINUM-CLAD EXTERIORS

Beautifully durable, Pella's low-maintenance EnduraClad® exterior finish resists fading and helps protect your windows and patio doors for years.

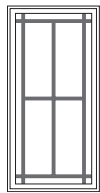


GRILLE PATTERNS²

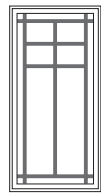
A variety of grille patterns for the traditional look of divided light. Custom patterns are also available.



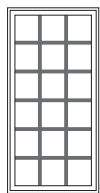
9-Lite Prairie



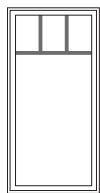
12-Lite Prairie



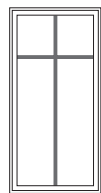
14-Lite Prairie



Traditional



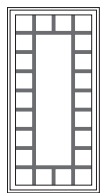
Top Row



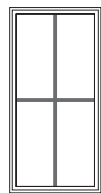
Cross



New England



Victorian



Custom
(equally divided)

GRILLES

Choose the look of true divided light or grilles-between-the-glass that make cleaning the glass easier.



Integral Light Technology[®]
2", 1-1/4" and 7/8" available
on Architect Series[®] products.



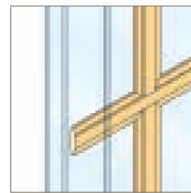
Simulated-Divided-Light
with Spacer
7/8" available on Pella[®]
ProLine 450 Series products.



Simulated-Divided-Light
without Spacer
7/8" available on Pella[®]
ProLine 450 Series products.



Roomside Removable
2", 1-1/4" and 3/4" available
on Architect Series and Pella[®]
ProLine 450 Series products.



Removable Between-the-Glass
3/4" available on
Designer Series[®] products.



Aluminum Grilles-Between-the-Glass
3/4" available on Architect Series
and Pella ProLine 450 Series products.



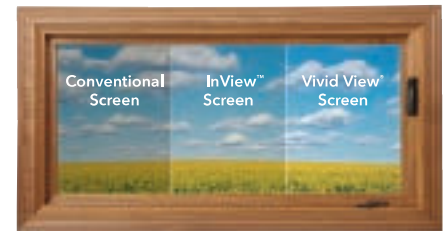
Optional interior grille colors
with exterior color that
matches the EnduraClad[®]
color you choose.⁴

SCREENS⁵

Improve your view and let in more light and fresh air with your choice of innovative screens from Pella.



Rolscreen[™] retractable screens roll out of sight when not in use. Available on Architect Series and Designer Series casement windows and sliding patio doors.



InView screens improve your view – they're clearer than conventional fiberglass screens and come standard on Pella wood products. Vivid View screens provide the crispest, sharpest view and are optional on most Pella wood products.



Learn more about wood features and options at:

CHOOSEPELLA.COM/OPTIONS

Beauty of wood.

DESIGNER SERIES® SNAP-IN BETWEEN-THE-GLASS SLIMSHADE® ALUMINUM BLINDS

Can be pulled up for an unobstructed view or simply tilted to let in just the right amount of light.



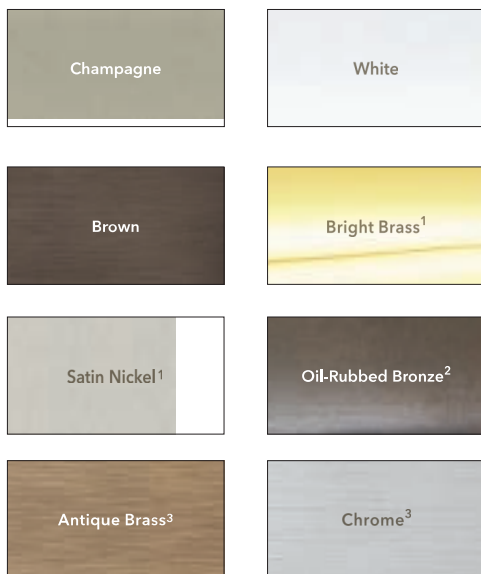
DESIGNER SERIES SNAP-IN BETWEEN-THE-GLASS FABRIC SHADES

Fabric shades are available with raise-and-lower top-down or bottom-up operation. All fabric shades feature a white exterior fabric for a uniform look from the street.



HARDWARE FINISHES

Choose from today's most popular decorative finishes to coordinate with other finishes in your home.



HARDWARE STYLES

Find beauty and function in Pella's innovative, easy-to-operate hardware styles.



¹ On hinged patio doors, Endura Hardware Collection offers a 10-year warranty. See written warranty for complete details at pella.com/warranty.

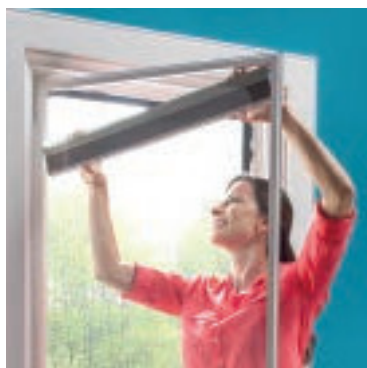
² Oil-Rubbed Bronze is a living finish that will develop its own unique patina with use.

³ Hinged patio doors only.

wood window and patio door DESIGN GUIDE

CHANGING DESIGNER SERIES® WINDOW FASHIONS

Changing your blinds, shades or grilles is easier than you've ever imagined. Just open the hinged glass panel, snap in your window fashions, then close the glass panel and secure it with a click.



Changing snap-in
between-the-glass shades.



Changing grilles-between-the-glass.

GLASS

INSULSHIELD® LOW-E GLASS COLLECTION*



Advanced Low-E insulating double-pane glass with argon	•	•	•
AdvancedComfort Low-E insulating double-pane glass with argon	•	•	•
NaturalSun Low-E insulating double-pane glass with argon	•	•	•
SunDefense™ Low-E insulating double-pane glass with argon	•	•	•
Advanced Low-E insulating triple-pane glass with argon	•	•	•

ADDITIONAL GLASS OPTIONS

Tempered glass	•	•	•
HurricaneShield® products with impact-resistant glass	•	•	•
Laminated (non-impact-resistant), tinted and obscure glass also available on select products	•	•	•

* See glass information on pages 16 – 17 for details.

INTERIORS

WOOD TYPES

Pine	•	•	•
Mahogany, Alder, Douglas Fir, White Oak, Cherry, Red Oak or Maple	•	•	•

INTERIOR FINISHES

Unfinished	•	•	•
Primed, ready to finish*	•	•	•
Prefinished stain or paint*	•	•	•

INTERIOR TRIM

Aluminum-clad with EnduraClad® protective finish	•	•	•
Primed, ready to finish*	•	•	•
Prefinished stain or paint*	•	•	•

* See page 36 for finishes. Custom colors available on Architect Series and Designer Series products.

EXTERIORS

EXTERIOR FINISHES

Aluminum-clad with EnduraClad protective finish*	•	•	•
Aluminum-clad with EnduraClad Plus protective finish*	•	•	•
Primed, ready to finish (Mahogany or Pine)	•	•	•
Unfinished Mahogany	•	•	•

EXTERIOR TRIM

EnduraClad factory-applied trim*	•	•	•
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* See pages 36 – 37 for Standard and Feature finish colors. Custom colors available on Architect Series and Designer Series products.

HARDWARE¹

FINISHES¹

Champagne, White, Brown, Bright Brass, Satin Nickel, Oil-Rubbed Bronze ² , Antique Brass ³ and Chrome ³	•	•	•
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¹ See hardware finish colors and styles on page 38.

² Oil-Rubbed Bronze is a living finish that will develop its own unique patina with use.

³ Available on hinged patio doors only.

GRILLES*

PERMANENT GRILLES

Integral Light Technology®	•	•	•
Simulated-Divided-Light grilles with or without spacer	•	•	•
Aluminum grilles-between-the-glass	•	•	•

REMOVABLE GRILLES

Snap-in grilles-between-the-glass	•	•	•
Roomside interior wood grilles	•	•	•

* See page 36 for grille finish colors and styles.

SCREENS*

InView™ screen (standard)	•	•	•
Vivid View® high-transparency screen (windows only)	•	•	•
Rolscreen® retractable screen	•	•	•

* ⚠ WARNING: Screen will not stop child or pet from falling out of window. Keep child or pet away from open window.

BETWEEN-THE-GLASS BLINDS OR SHADES

MANUAL OR MOTORIZED WITH PELLA INSYNCTIVE™ TECHNOLOGY

Snap-in Slimshade® blinds or fabric shades*	•	•	•
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* See blind and shade colors on page 38.

See a Pella professional for specific details and additional options available. Some features are part of our standard offering; not all options are available on all product lines or styles.